

GIANT-VAC manufactures a complete line of truck loaders including Front Mounts, Trailer Mounts, as well as, Self-Contained units. Giant-Vac also offers a wide selection of engines of various horse power. With these interchangeable features, Giant-Vac can custom fit the ideal machine to satisfy all requirements. Well engineered, ruggedly built, economically priced, Giant-Vac, the pioneer and leader in it's field, ensures units that have earned the reputation for efficiency, longevity and low maintenance costs. Yes, Giant-Vac is the machine with guts that gets the job done.

## LIFFCO, INC. POWER EQUIPMENT 99 Jericho Turnpike MINEOLA, NEW YORK 11501 (516) 746-1900

## SPECIFICATIONS - MODEL TM 6600-D-TR-14 GIANT-VAC LEAF LOADER

ENGINE DIESEL: An 92 HP - 4 cylinder - 304 cubic inch water cooled diesel engine shall be supplied. It shall be equipped with safety cut-off switches for over-heating, as well as, low oil pressure. Radiator shall be pressurized type and have a 6 blade cooling fan. Also, a 37 AMP alternator, 12 volt mechanical starter, manually controlled variable speed governor, dry type air cleaner, mechanical type fuel transfer pump with hand primer, spin-on type fuel and oil filters. It shall be a closed type power unit, less side panels. Above engine shall also be equipped with an internal balancer to eliminate engine vibration.

ENGINE INSTRUMENT PANEL: Shall be mounted in their own remote panel directly attached to main frame. Includes key type ignition switch, ammeter, water temperature and oil pressure gauges and locking T type throttle handle. Also included are hour meter and tachometer.

ENGINE P.T.O. CLUTCH: Engine torque to be transferred through a quick acting, over center 11" clutch. The power take off shaft shall be not less than 2-1/4" in diameter and shall be supported by two 2-1/4" tapered roller bearings.

ENGINE BASE: Shall be box type (unitized design) 9 gauge steel specifically designed to above engine.

FUEL TANK: Shall be located under the main engine base and be protected on all four sides for safety and shall have a 30 gallon capacity. It shall be all steel (12 gauge) construction and have two internal baffles.

BLOWER IMPELLER HOUSING: For the above engine base is bolted to the blower housing. Provisions shall be made so the blower housing can be bolted with exhaust in several positions as follows: In a vertical position for trailer mounted operations; at a 30 degree angle when front mounted. The blower housing shall be a minimum 33" high - 31" across and 12" wide, made of 1/4" steel plate and equipped with a two piece replaceable liner of 1/4" thick steel. The wear liners shall be secured by (12) heat treated alloy steel flat head socket cap screws and lock washer with nuts to provide wear resistance against abrasive materials and for safety reasons.

IMPELLER: Shall be 29-1/2" in diameter and will have four blades, not less than 3/4" thick steel. It shall be of welded construction with a back gusset plate not less than 3/16" thick steel and a hub of not less than 4" in diameter. Impeller shall be mounted to a 2-1/4" P.T.O. shaft. Suction capability shall be not less than 22,000 C.F.M.

IMPELLER TO IMPELLER EFFICIENCY: For the above high efficient impeller housing - shall be designed with no less than 1/2" clearance from the tip of the impeller to the inside of housing, this will prevent excessive material build-up in the impeller housing and to help reduce impeller housing and to help reduce impeller and impeller housing damage from foreign objects. IMPELLER AND IMPELLER HOUSING THAT DO NOT MEET THE ABOVE RATIO WILL NOT BE ACCEPTED.

INTAKE HOSE AND BOOM SUPPORT: The intake hose shall be 8 feet long. It shall be 18" in diameter. It shall be fabricated from neoprene impregnated nylon and reinforced by a heat treated steel coil and outer polyethylene wear strip. (Hose weighing not more than 4.5 pounds per foot.) The pick up

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end of hose shall be fitted with an 18" round intake nozzle constructed of 16 gauge steel. Nozzle shall have a semi-circular 1" O.D. tube handle grip. This nozzle shall be able to pivot over a 10 foot wide path. The hose support boom is spring-loaded with its pivot position over the center of the intake hose for optimum case in operation. Boom to be 1-1/4" tubular construction and 1/8" wall thickness and shall be not more than 6 feet in length capable of supporting a weight of 175 pounds. The front of the trailer frame shall have provisions to hold the intake hose and nozzle forward for safe transportation.

<u>DISCHARGE SECTION</u>: Shall be direct from the blower housing to the hopper body. It shall be all 9 gauge steel integrally welded, and be 12" square. A straight and curved right angle section plus a break-away connection for dumping the hopper shall be supplied. The discharge duct shall have provisions so that the debris hopper can be dumped without the removal of the intake hose support boom.

TRAILER FRAME: Shall be approximately 65" wide, 222" long and shall be fabricated from 9" x 1/4" side channels with two 8-1/2" x 3-1/4" cross channels. The frame shall also have two 4" x 2' x 1/4" channels to support the dump cylinder. The complete frame shall be securely welded and be of all construction. The 1-1/2" thick Lunette ring type draw bar shall be securely welded to the front of the frames center 3" x 8-1/2" x 1/4" box beam. The trailer frame shall have dual 3-1/2" tube type steel axies rated 6000 lbs., each (total 12,000 lbs.) with 4 leaf springs rated at 7000 pounds per pair. (14,000 lbs. total) with swivel equalizer between axies. The 4 tires shall be 800 x 14.5 x 12 ply rating with donut type all steel rim. Twelve inch electric brakes shall be on all wheels. The axie springs attaching parts shall be securely welded to the trailer frame side channels. The trailer jack shall be hydraulic ram type with 4" diameter cylinder, 2" piston rod and 24" stroke and 6" square metal base. The trailer frame shall have safety chains for towing safety.

HOPPER OR DEBRIS BOX: Shall be 14 cubic yard capacity and shall be approximately 96" wide by 101" long by 88" high. The hopper floor shall be fabricated in three sections of 10 gauge metal. Each to be unitized in design and electronically welded. The top of the hopper shall have a replaceable full filter screen fabricated from 1/4" expanded mesh metal and a 13 gauge steel channel frame. The hopper shall have a one piece top hinged rear door with two long coiled springs to assist in opening the door for ease in dumping. A positive locking, easy operated, door lock shall be supplied. The hopper shall be self-dumping by a 6" hydraulic cylinder with seissor type construction which shall have 12.6 ton capacity.

HYDRAULICS: The unit shall feature a heavy duty D.C. 12-volt self-contained hydraulic power unit. The system shall include pump D.C. motor, reservoir tank, high pressure hoses and a double spool valve to power the hydraulic trailer jack and the hopper dump ram individually.

LIGHTS: The unit shall be equipped with lights and reflectors that meet I.C.C. specifications

<u>PAINT</u>: The unit shall be thoroughly cleaned and given two coats of rust inhibitor primer and two coats of Giant-Vac Red finish. The frame and axles shall be painted black. The engine (power unit) shall be painted engine manufacturer standard color.

OVERALL DIMENSIONS: Length 19'6" - width 96" - height to top of box 115", to top of spring holders 125".

WEIGHT: 7350 pounds.

## Additional Accessories

- 1 Removable Radiator Screen
- 1 Fuel Gauge
  1 Spare Tire and Rim Assembly
  1 Engine Hour Meter
  1 Amber Flashing Light
  1 Engine Tachometer

Custom Paint - School Bus Yellow

2-Year Engine Warranty 1-Year Warranty on Giant-Vac Unit

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LIFFEO, INC. POWER EQUIPMENT

Mowers - Tractors - Chain Saws

Essembles, Saiss, Parts & Service

Mineola, New York 11501

M46) 746-1900 FAX (516) 746-452d

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CRAIR MUNRAY